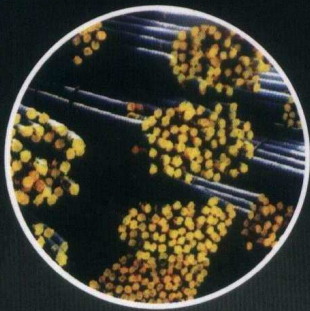


STRONGER FUTURE

# ZIA STEEL

STRENGTH THROUGH QUALITY





*“And we sent down iron, in which is severe strength and benefits for mankind verily in this is a sign for people who reflect.”*

*(Al Quran – Surah Al Hadid, Verse-25)*



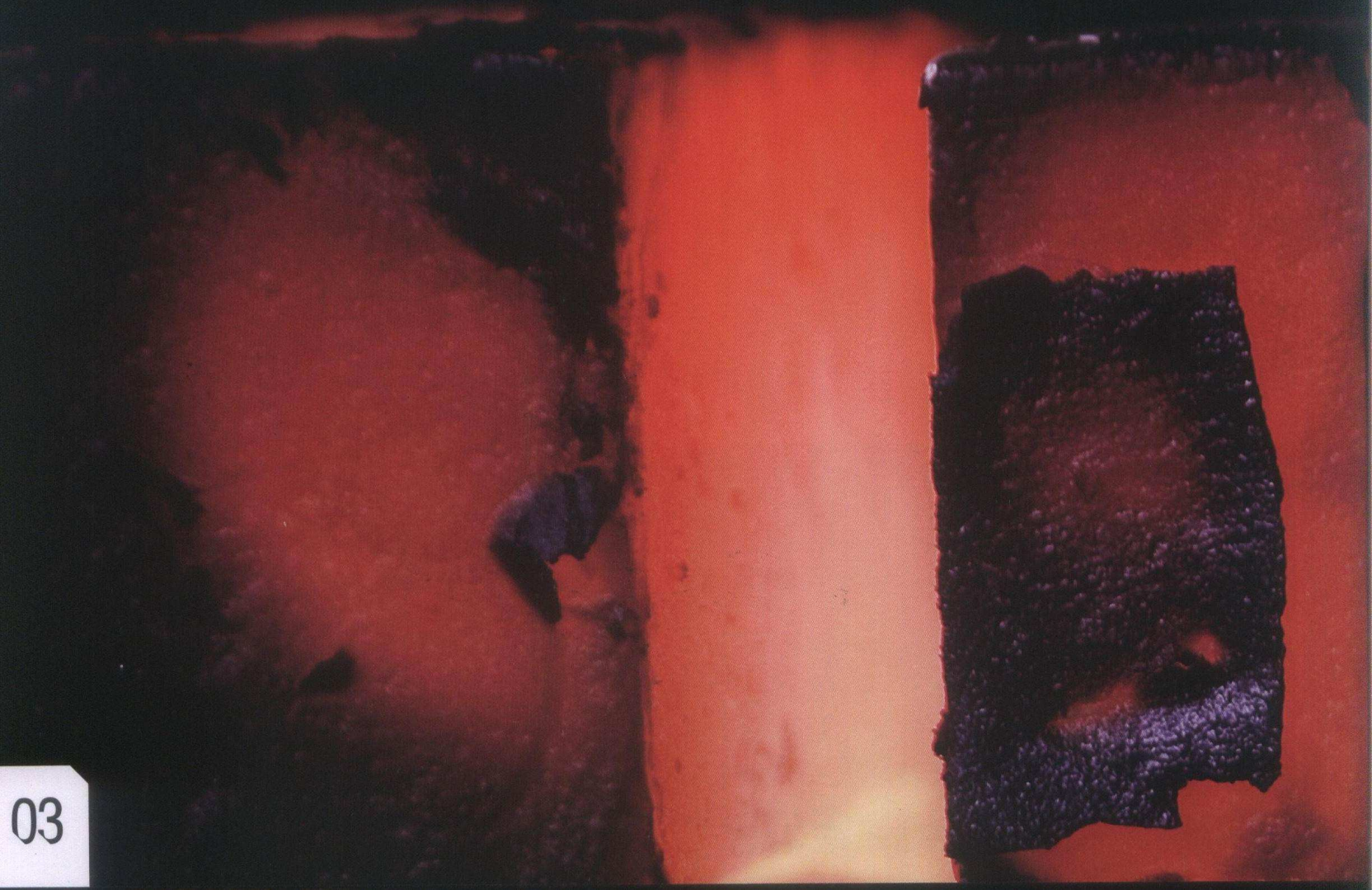
# TABLE OF CONTENTS

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# 02 HISTORY

ZIA STEEL  
RE-ROLLING MILLS





# STRENGTH THROUGH QUALITY

LEARNING THROUGH THE AGES ▣

## ZIA STEEL HISTORY

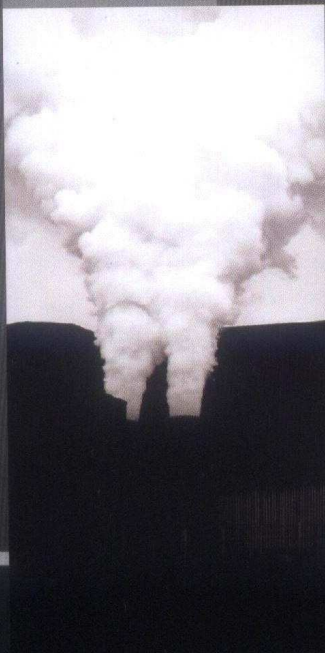
Zia Steel was founded on a consistent philosophy: to be able to deliver the range and quality of products in line with customers' needs. Successful attainment of these goals is on our agenda to achieve high value targets in this family run business of steel in order to contribute to the prosperous future of the company and our country.



# 03 TIME LINE

**ZIA STEEL**  
RE-ROLLING MILLS

1992



**ZIA STEEL**

Our first establishment in the Steel Industry of Pakistan. We started with the traditional Steel Furnace technology in Gadoon KPK.

1996



**ZIA STEEL**

Our Steel Furnace expansion continued in Islamabad I-10 Industrial sector.

2001



**ZIA STEEL**

Installed Induction Furnace technology with more accurate and precise melting results.

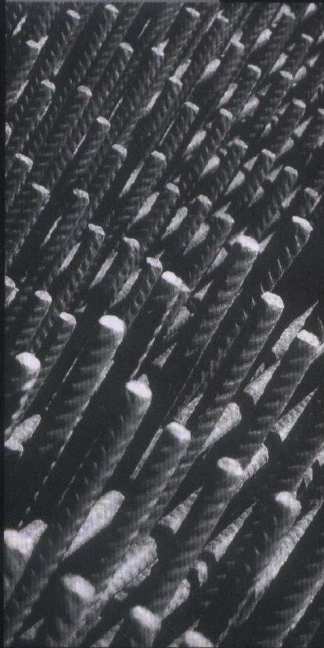


# ZIA STEEL

STRENGTH THROUGH QUALITY

CHANGE HAPPENS ▾

2005



## ZIA STEEL

New installations made to enhance production capacity by 8 tons per hour.

2007



## ZIA STEEL

Entered the Re Rolling Industry with high aim and innovative zeal

2012



## ZIA STEEL

We strive to foster our presence across Pakistan.

## OUR PROMISE

> QUALITY

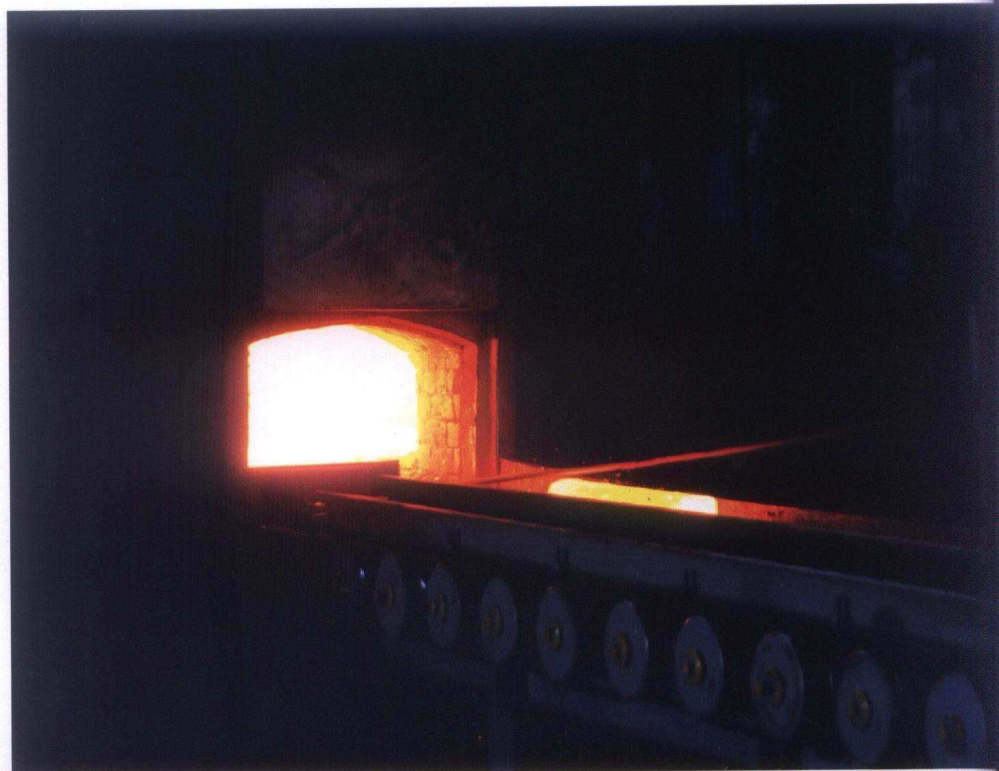
> HONEST DEALING

> ON TIME DELIVERY

> CUSTOMER SATISFACTION



# 04 PRODUCTION FACILITY



Capacity of Furnace: 120 Tons per day approx.  
Re rolling: 150 tons per day approx.

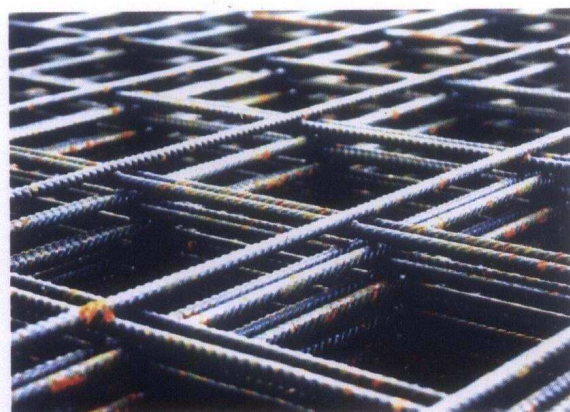


## **\* Pakistan Steel Billets Purchase**

5000 tons per year

## **Steel Billets Production**

40,000 tons per year



## **Steel Bars Production**

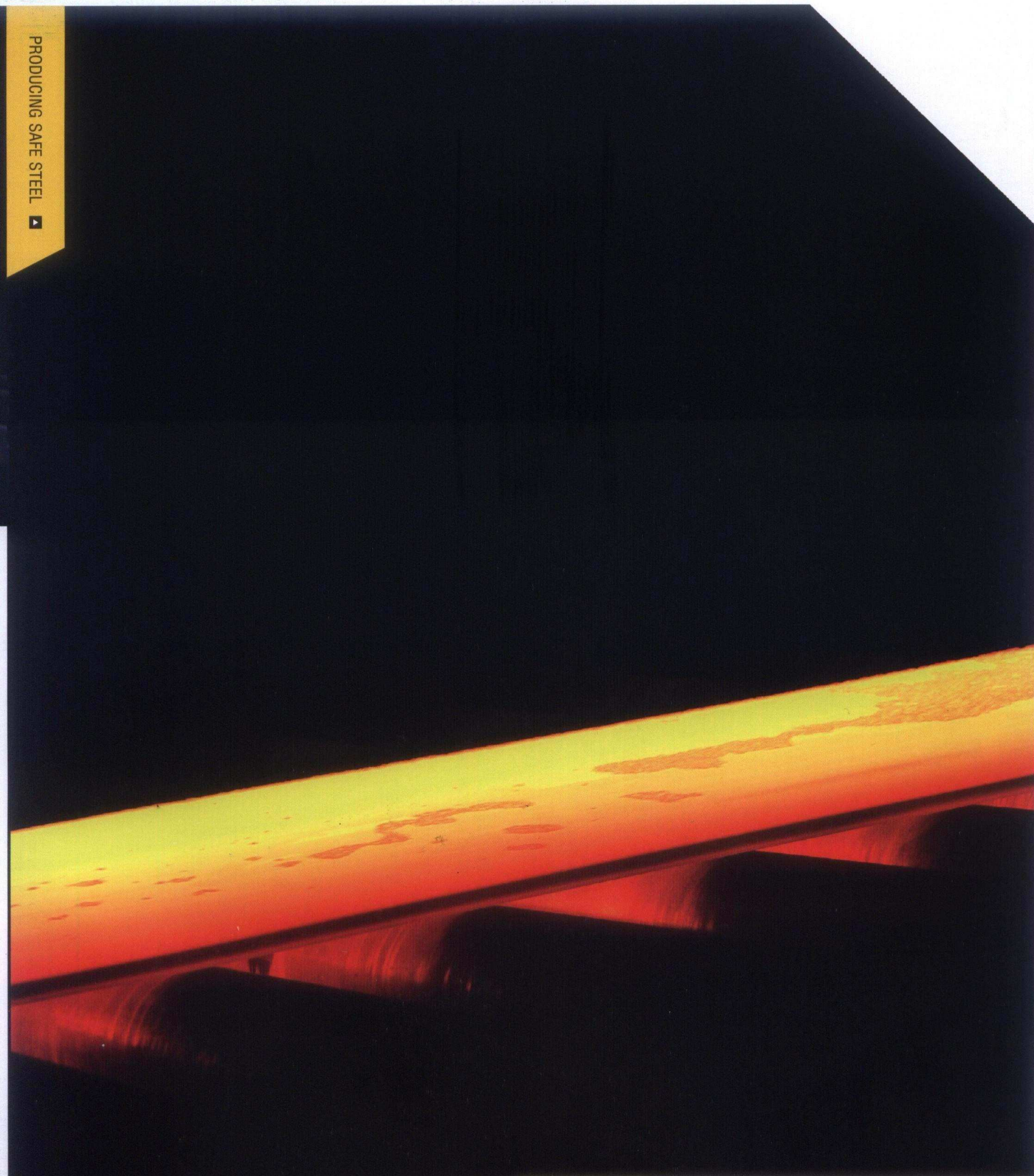
55,000 tons per year



# ZIA STEEL

STRENGTH THROUGH QUALITY

PRODUCING SAFE STEEL





# 05 PRODUCTION PROCESS

## ZIA STEEL RE-ROLLING MILLS

Our production process plays the most vital role as it transforms a range of inputs into an accurate output that is required by our customer. We continue to endeavor to reach our ultimate goal of zero error through frequent attainment of samples of steel bars.

Primarily import of best quality steel scrap plays an important part in producing the quality steel billets.

Following are some of the countries from where we import our steel scrap.



UAE



UK



USA



SOUTH AFRICA



KUWAIT



EGYPT



GERMANY



JORDAN



NETHERLAND

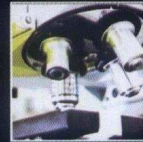
### INDUCTION FURNACE = STEEL BILLETS



Importing of best quality Steel Scrap



Induction melting with finest production standards



Frequent attainment of samples of molten steel



Identifying the proper size of the final product through samples



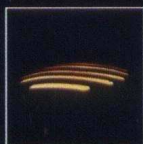
Fulfilling the final requirement of molten steel by mixing of high quality / costly chemicals



### RE-ROLLING = FINAL PRODUCT



Cutting of quality steel billets for appropriate size



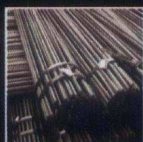
Warming up of high quality Zia Steel billets in gas furnace at minutely monitored temperatures



Rolling through minimum 08 or maximum 10 rolling stations to ensure best quality under strict supervision



Cooling the steel bars through cooling bed



Graded lots of final products, Ready for Delivery





# ZIA STEEL

OF EXPERIENCE

PRODUCING SAFE STEEL





# 06 ORGANIZATION

“STRENGTH THROUGH QUALITY” IS OUR MOTTO AND OUR STRONG BELIEF IN IT HAS BROUGHT US TO WHERE WE ARE TODAY”.

Zia Steel with its quality assurance of its materials and service has managed to rise in this competitive world of steel.

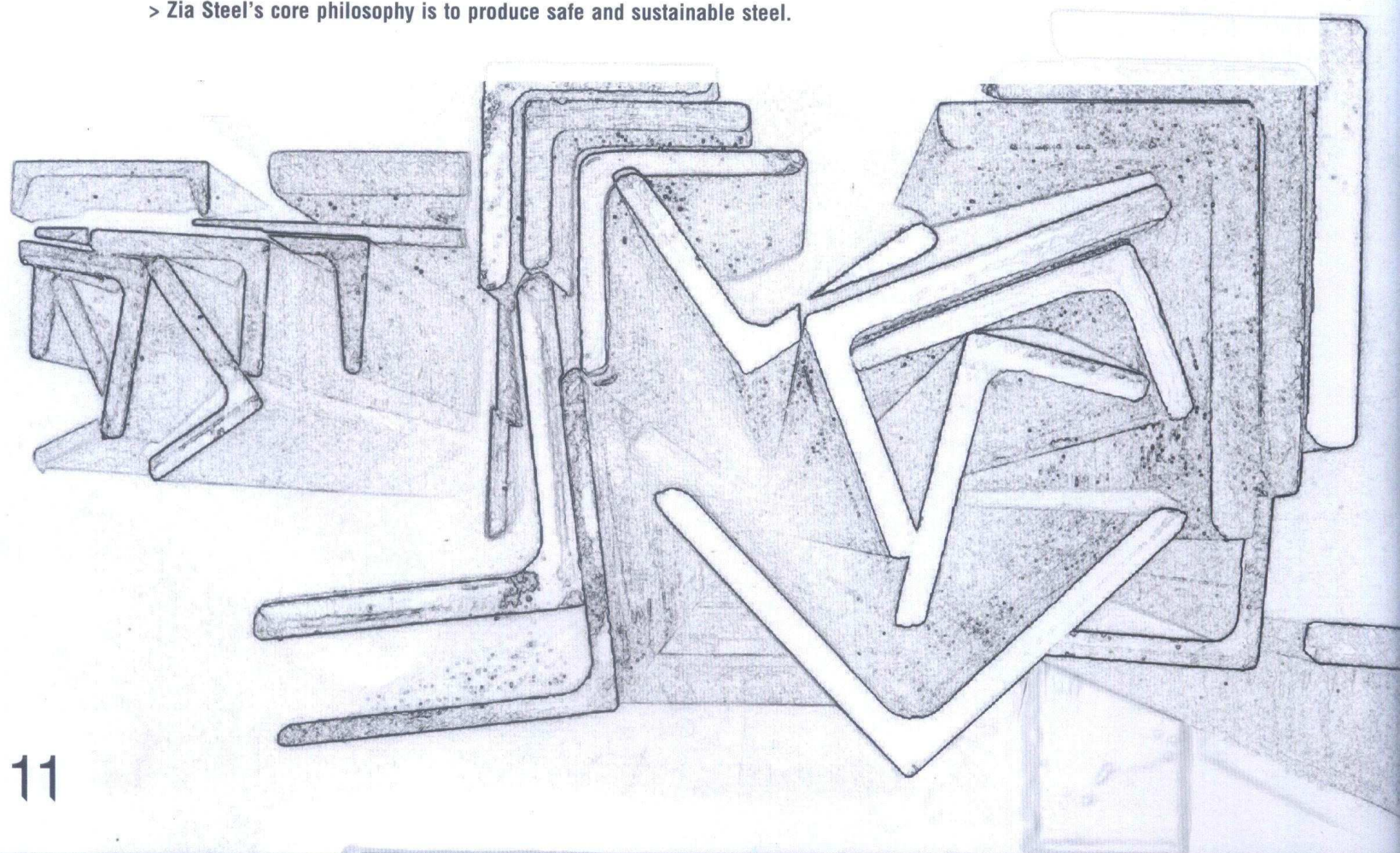
Zia Steel is one of the leading Steel Manufacturing Firms in the country, with leading technology, as well as sizeable captive supplies of raw materials and outstanding distribution of the finished products.

With an industrial presence since 1992, the company covers major markets and projects, from emerging to mature, through its core values of sustainability and quality.

Zia Steel commits to operate in a responsible way with respect to the health, safety and well-being of its employees, contractors and the communities in which it operates. We are committed to the sustainable management of the environment and of finite resources.

## **OUR PHILOSOPHY**

> Zia Steel's core philosophy is to produce safe and sustainable steel.

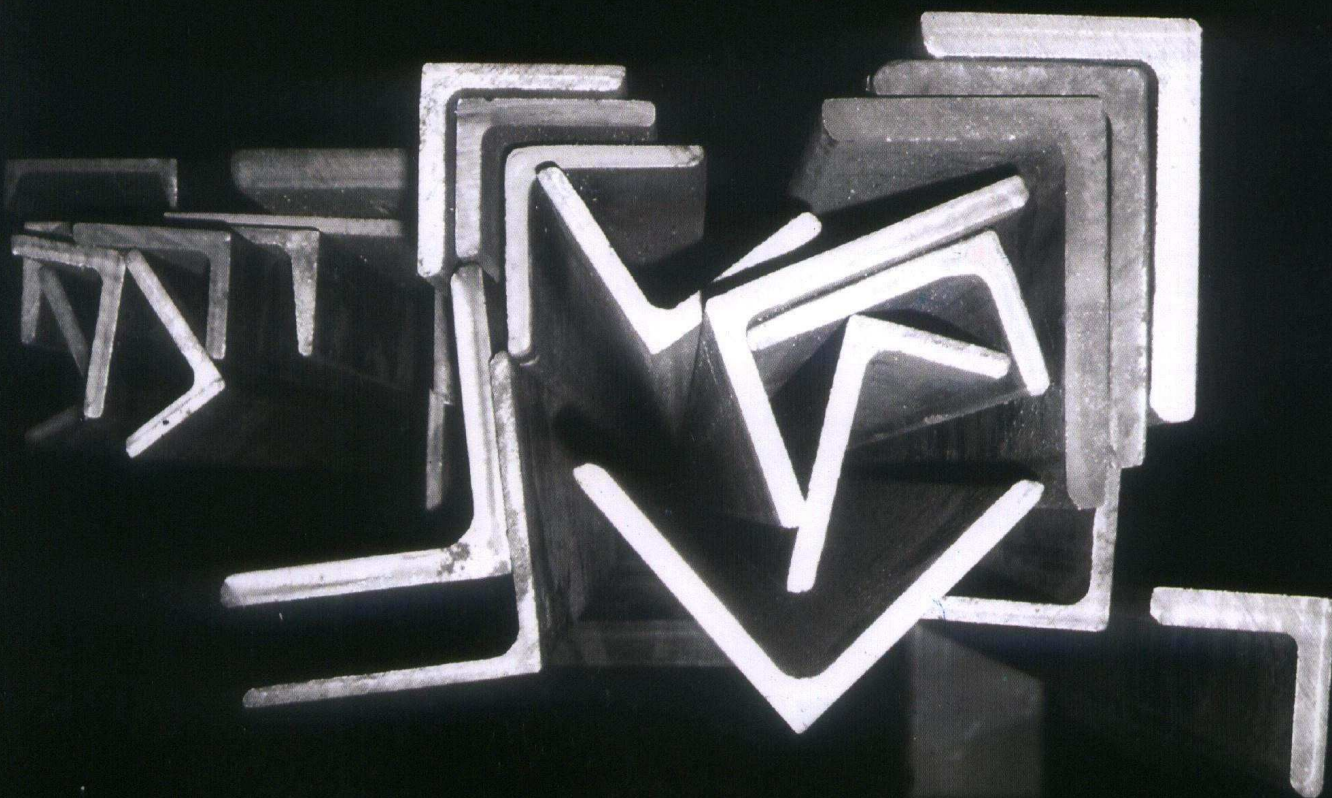




# ZIA STEEL

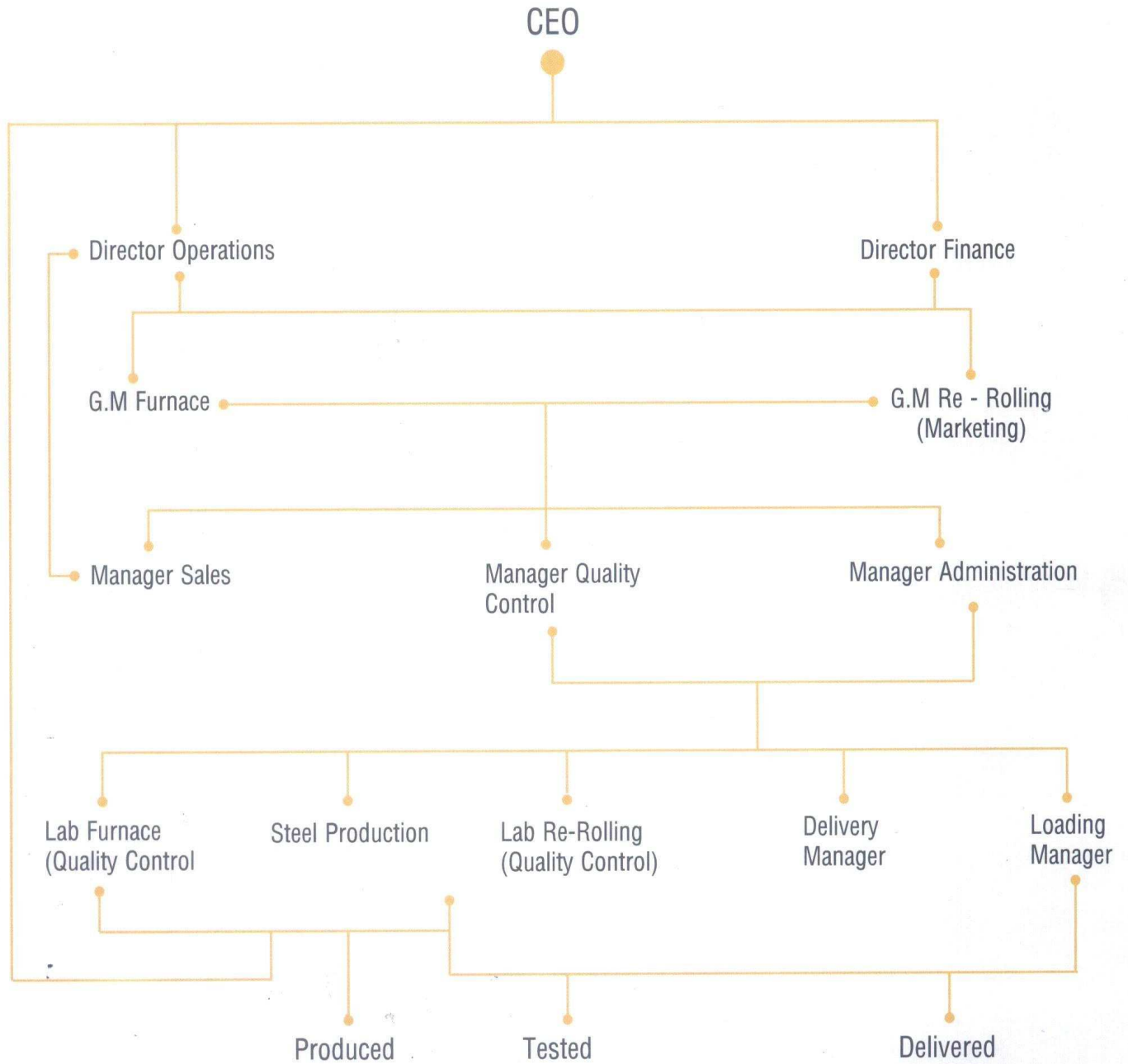
STRENGTH THROUGH QUALITY

PRODUCING SAFE STEEL





# 06 ORGANIZATIONAL FLOW CHART



## Organization

Collective teamwork has been the strength of the company in achieving the set goals and tasks for future accomplishment.



## Furnace

Our Quality of steel bars is originated from our furnace. Today even after two decades, Zia Steel maintains one of the largest steel furnace equipment in the region with accurate and precise results.



## Re-Rolling

Our Re-Rolling units are run by industry professionals who have over 30 years of unbeatable technical experience for producing top of the line steel products.



# ZIA STEEL

## CORPORATE STRUCTURE

At each level, employees need to understand strategy of the company, visualize the current structure, preplan for imminent change, and to communicate organizational challenges and their possible solutions across the hierarchy.

**CEO**  
ZIA STEEL

A competitive executive responsibly monitors company's processes, including major contribution in maintaining quality assurance and timely delivery of the products.

**Director**  
Operations

A highly competent director who manages all marketing, management and development activities in Furnace and Re-Rolling units.

**Director**  
Finance

An accurate administrator for directing and controlling distribution of finance and human resource in Furnace and Re-Rolling units.

**G.M Furnace**  
& Re-Rolling

These smart managers contribute a major role in making everything possible from selling to achieving the targeted revenues and costs of the company every year.



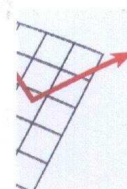
### Operations

Our team of dedicated professionals follow our outlined standards to make & maintain our operations qualitative in both Furnace and Re-Rolling units.



### Administration

We are proud of our administration for contributing its fullest towards development, and creating room for improvement for all its workers and making Zia Steel another success story of Pakistan in line with customer feedback.



### Finance

Our experts on every level manage our finances effectively from basic bookkeeping to providing information to assisting managers and follow the banking procedures professionally.



# 07 QUALITY POLICY

Zia Steel is committed to being a supplier of choice by providing excellence in products and services by meeting or exceeding all customer requirements.

Here, at Zia Steel, we are maintaining the best quality control process to achieve high standard steel grades and finest steel bars.

In support of our Quality Policy, Zia Steel has established a formal quality management system based on ISO Quality Standards. Our Quality Systems Manager is responsible for ensuring the implementation and effectiveness of this system. Measures are established to provide Zia Steel management with customer feedback geared towards greater quality improvement.

## **QUALITY ASSURANCE - TESTING**

Using advanced steel testing equipment, we at Zia Steel take in account the following while performing the quality and physical testing of steel samples.

1. Tensile Strength
2. Yield Strength
3. Elongation after fracture
4. Total elongation at maximum force
5. Ribs formation

Professionals working at Zia Steel laboratories derive the values for different types of material through specific formulae to enable them to quote their results to the QC manager.

After the test if an error is identified at any stage in the formation of steel, the whole lot is considered rejected and the material is sent back to be production line to be processed again. The quality team works round the clock in different shifts to eliminate the chances of minute errors to ensure the best quality of the steel.

## **FEEDBACK**

> For additional information or to resolve any quality concerns, our quality assurance manager is always available. To get in touch, e-mail us today at [info@ziasteel.com](mailto:info@ziasteel.com) or call 111-942-111

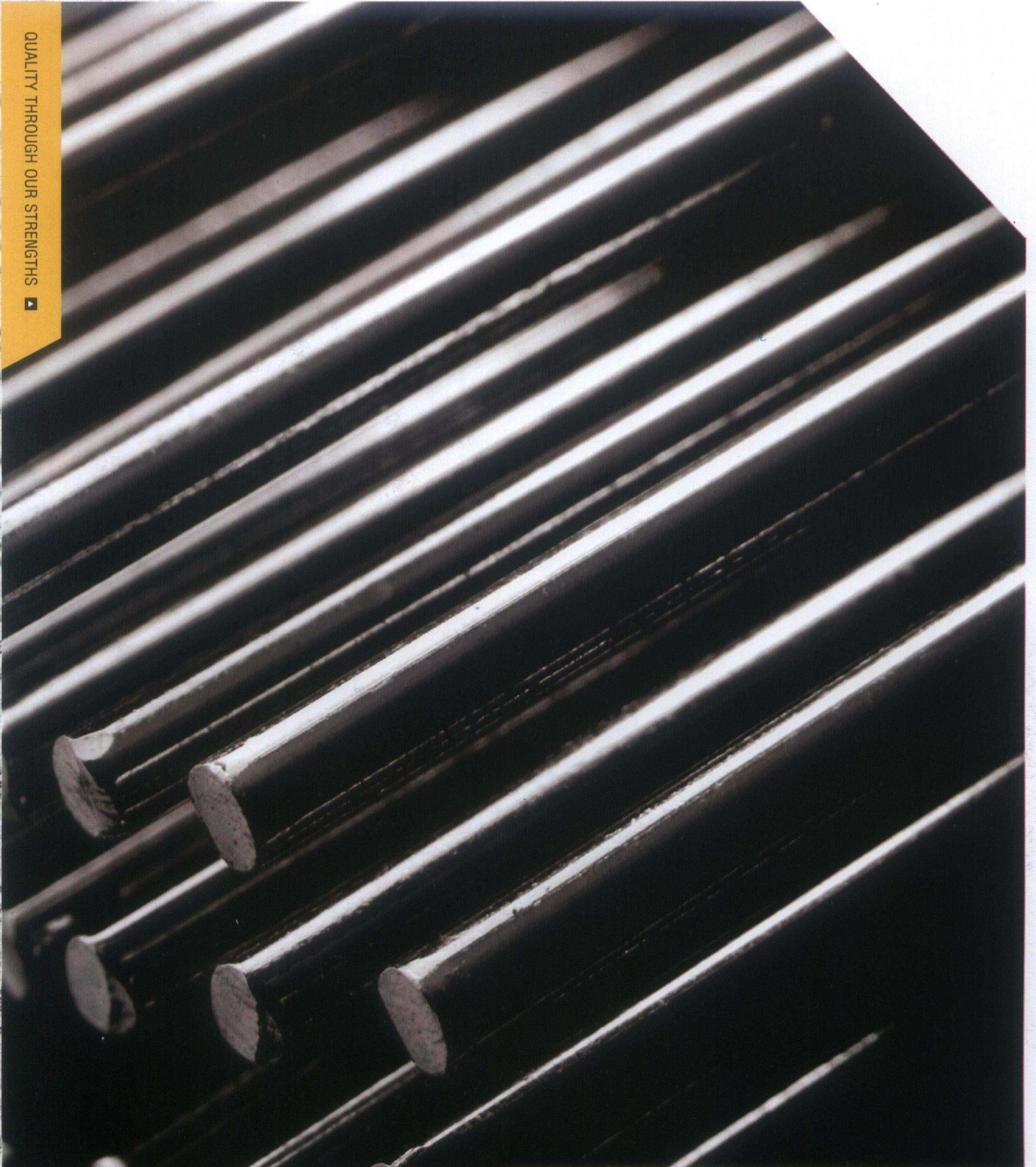




# ZIA STEEL

STRENGTH THROUGH QUALITY

QUALITY THROUGH OUR STRENGTHS ▾



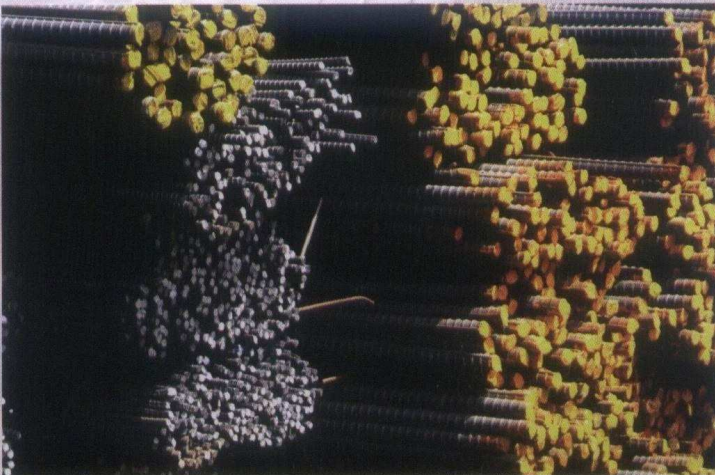


# 08 PRODUCTS

**ZIA STEEL**  
RE-ROLLING MILLS

## PRODUCT LINE

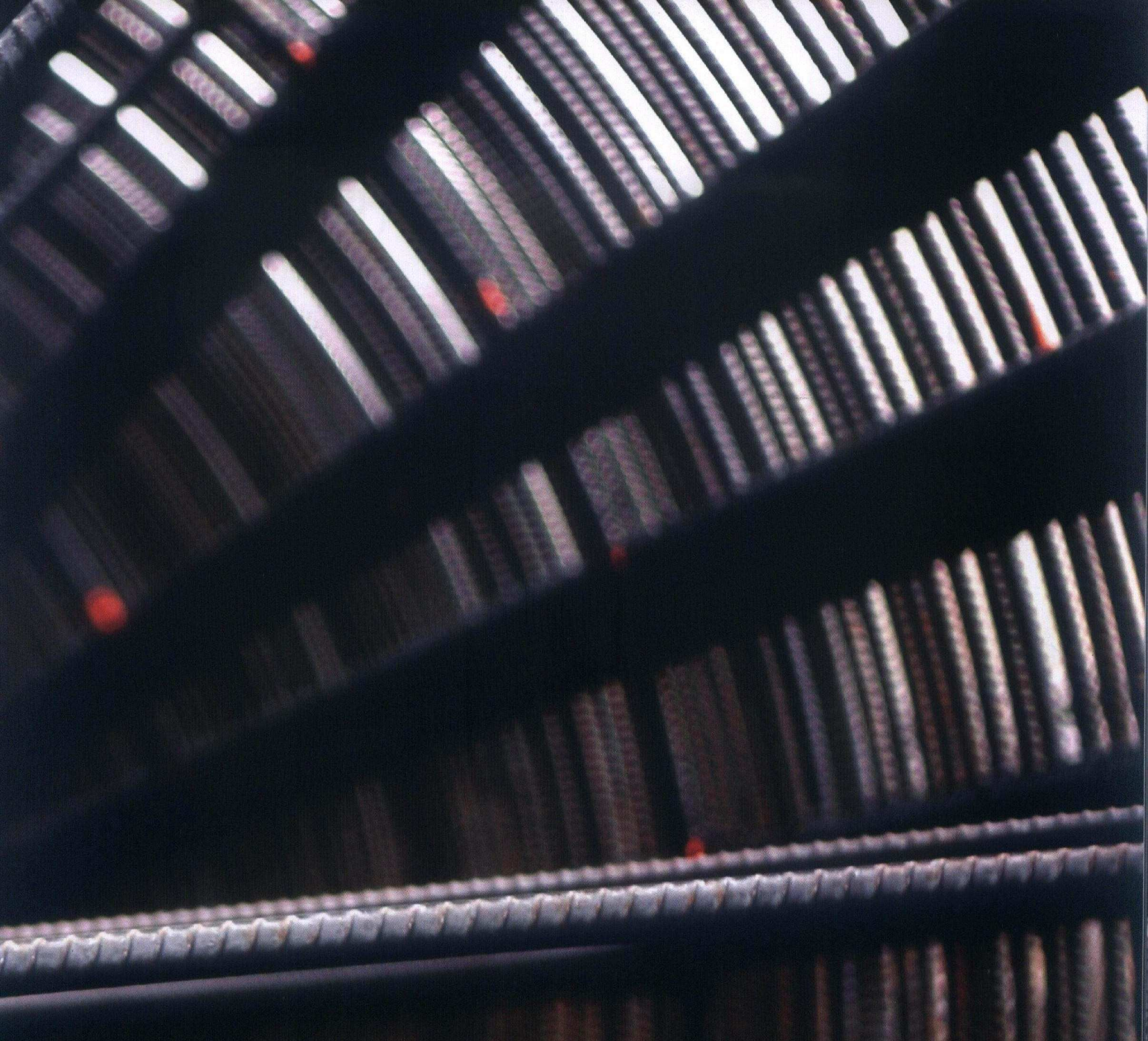
### RE-INFORCEMENT STEEL



**Deformed Bars**  
Grade 40 - 60

Dia 8mm - 38mm





# STRENGTH THROUGH QUALITY



# 09 TECHNICAL SPECIFICATION

## BARS SPECIFICATION

### BRITISH STANDARD B.S. 4449

GRADE	CHARACTERISTIC STRENGTH		TENSILE STRENGTH		MINIMUM ELONGATION	TOLERANCE ON MASS %
	N/mm <sup>2</sup>	P. S. I	N/mm <sup>2</sup>	P. S. I		
250	250	36259	10 % ▶ Yield strength		22 %	± 4.50 %
460 A	460	66717	10 % ▶ Yield strength		12 %	± 4.50 %
460 B	460	66717	10 % ▶ Yield strength		14 %	± 4.50 %

### AMERICAN STANDARD (ASTM - A615 & A615M)

GRADE	CHARACTERISTIC STRENGTH		TENSILE STRENGTH		MINIMUM ELONGATION	TOLERANCE ON MASS %
	N/mm <sup>2</sup>	P. S. I	N/mm <sup>2</sup>	P. S. I		
40	276.9	40000	484.5	60000	12 %	± 6.00 %
60	415.3	60000	623	90000	09 %	± 6.00 %



# ZIA STEEL

MEETING INTERNATIONAL STANDARDS

GLOBALLY RENOWNED PRODUCTS





# 09 TECHNICAL SPECIFICATION

## WEIGHT & SIZES

### IMPERIAL

Dia / Inch	M.M	Area In <sup>2</sup>	Lbs / Foot	Kgs / Foot	Metre / Ton	Foot / Ton	Feet / 50 Kgs
1/4	6.350	0.049	0.167	0.075	4024	13197	660
3/8	9.525	0.110	0.376	0.170	1788	5862	293
1/2	12.700	0.196	0.668	0.303	1006	3299	165
5/8	15.875	0.307	1.043	0.474	644	2113	106
3/4	19.050	0.442	1.502	0.682	447	1467	73
7/8	22.225	0.601	2.044	0.929	328	1078	54
1	25.400	0.785	2.670	1.213	251	825	41
1-1/8	28.575	0.994	3.380	1.536	199	652	33
1-1/4	31.750	1.227	4.172	1.896	161	528	26
1-3/8	34.925	1.485	5.050	2.295	133	436	22
1-1/2	38.100	1.766	6.010	2.731	112	367	18

> We use Pakistan Steel billets to endure high surface finish, and tight tolerance to maintain the superior quality of steel bars.



# ZIA STEEL

## MEETING INTERNATIONAL STANDARDS

### METRIC

Dia mm	Area mm <sup>2</sup>	Kg / metre	Kg / Ft.	Metre / Ton
6	28.2	0.222	0.067	4504
8	50.3	0.395	0.120	2532
10	78.5	0.617	0.188	1621
12	113.1	0.888	0.270	1126
14	153.9	1.208	0.368	828
16	201.1	1.578	0.480	634
18	245.5	1.998	0.609	500
20	314.2	2.466	0.751	406
22	380.1	2.984	0.909	335
28	615.8	4.834	1.473	207
32	804.3	6.313	1.924	158
36	1017.9	7.990	2.435	125
38	1134.2	8.903	2.713	112

### CHEMICAL COMPOSITION OF STEEL GRADES CAST ANALYSIS

Element	Grade 40% (Max)	Grade 60 % (Max)
Carbon	0.25	0.25
Sulfur	0.060	0.050
Phosphorus	0.060	0.050
Nitrogen	0.012	0.012



# 10 HR MANAGEMENT

**WE AT ZIA STEEL ARE COMMITTED TO PROVIDE OUR EMPLOYEES WITH OPTIMUM LEVEL OF FACILITIES AVAILABLE IN THE INDUSTRY.**

Opportunities that we provide to our individuals are based on a shared commitment in order to devote their talents to benefit the business and to develop their careers.

To achieve these goals, we have in place the best HR processes and practices. Every concerned supervisor is responsible for implementing those practices.

Zia Steel provides full medical insurance in case of any incident. Standby generators and air coolers have been provided to our employees in their living rooms.

The company gives extra bonuses on basis of individual performances to improve collective productivity.

## WE PROVIDE TO OUR EMPLOYEES

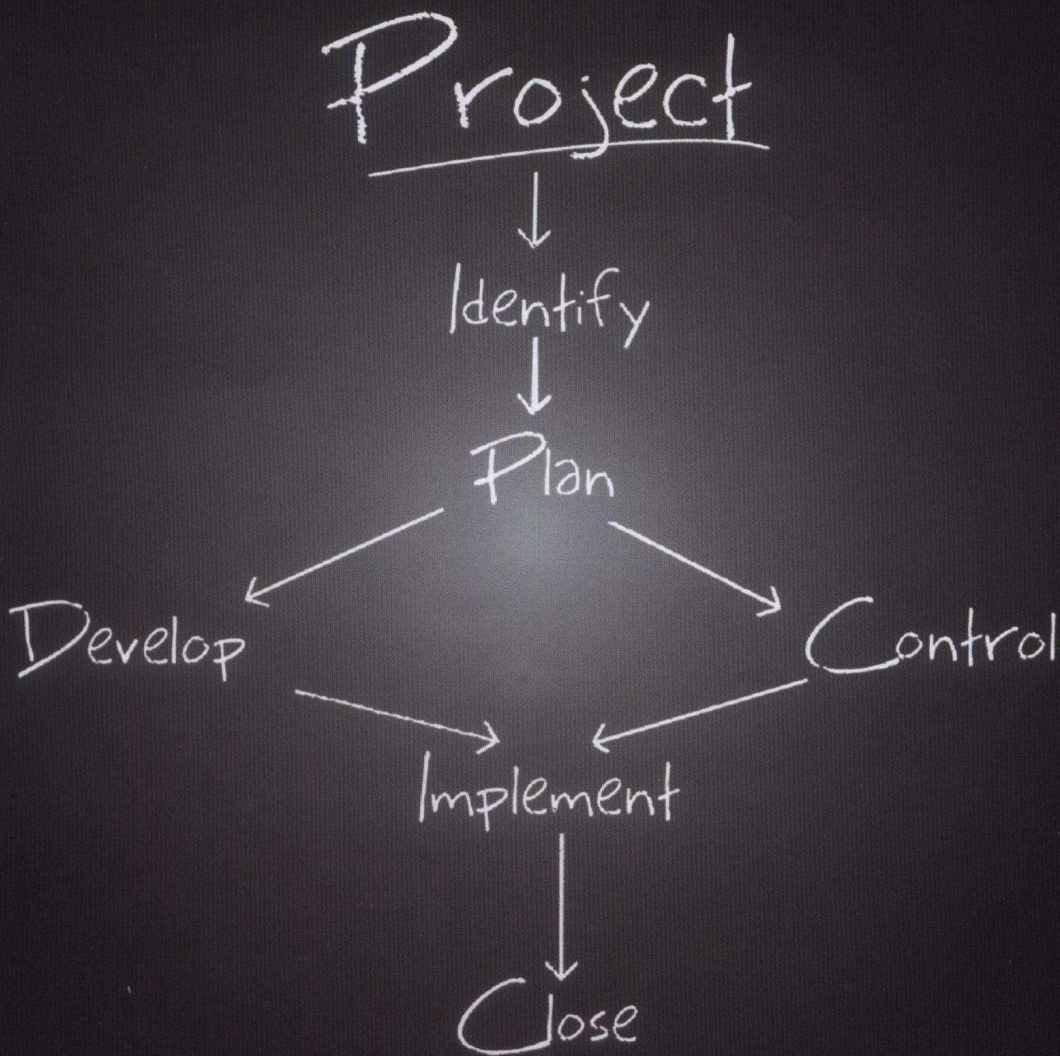
- Medical Cover
- Family Accident Cover
- Accommodation on Premises
- Rent Allowance
- Social Security Cover
- EOBI



# ZIA STEEL

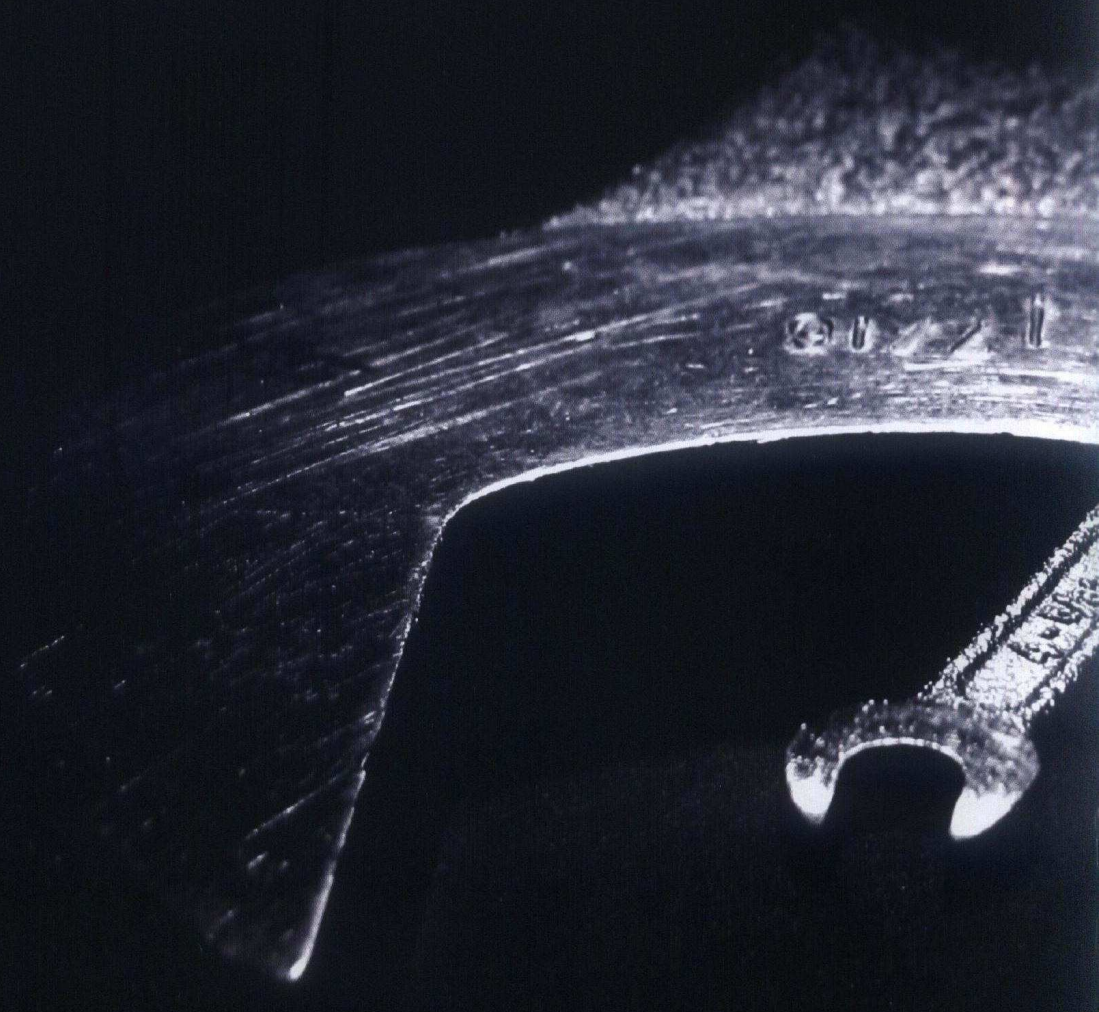
WE CARE ABOUT OUR GREATEST ASSETS

EMPLOYEES - OUR GREATEST ASSETS





# 11 ENVIRONMENT & SAFETY





# ENVIRONMENT & SAFETY

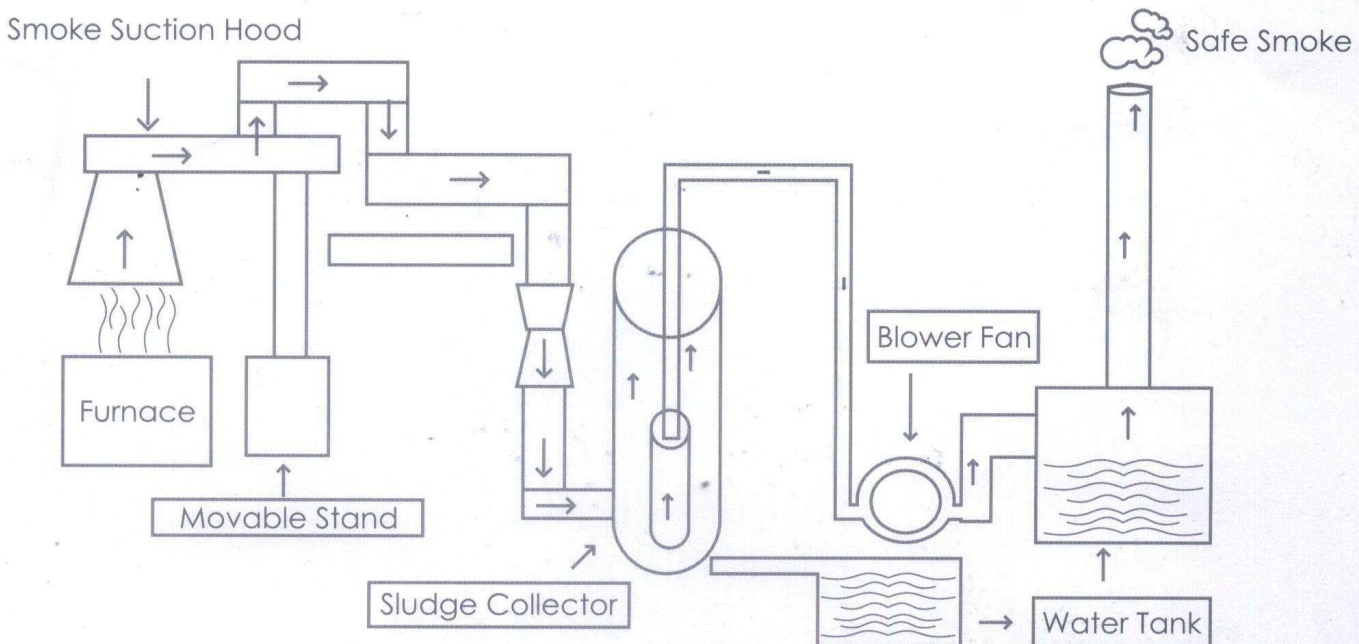
**We, at Zia Steel, emphasize on keeping our facilities environment friendly.**

We follow the most environment friendly standards including measures on health of our employed resources and development of safe steel production without damaging environment outside our mills. Our production process is clean, fast and relatively quiet, therefore disruption caused to community is kept to a minimum. Our team of skilled workers are employed in to work in good conditions and in a consistent manner which is predictable and sound. Our safety instructions for each activity and in emergency cases are formulated effectively and made publicly known to all employees.

## OUR COMMITMENT TO THE ENVIRONMENT

We follow and use the undermentioned anti-pollution device throughout our production process in order to minimize the damage caused by carbon emissions to the atmosphere we breathe in.

## THE DEVICE





# 12 PROJECTS

ZIA STEEL  
RE-ROLLING MILLS

SCHOOLS



BUILDINGS



BRIDGES



STRENGTH  
THROUGH  
QUALITY



HOSPITALS



EMBASSIES



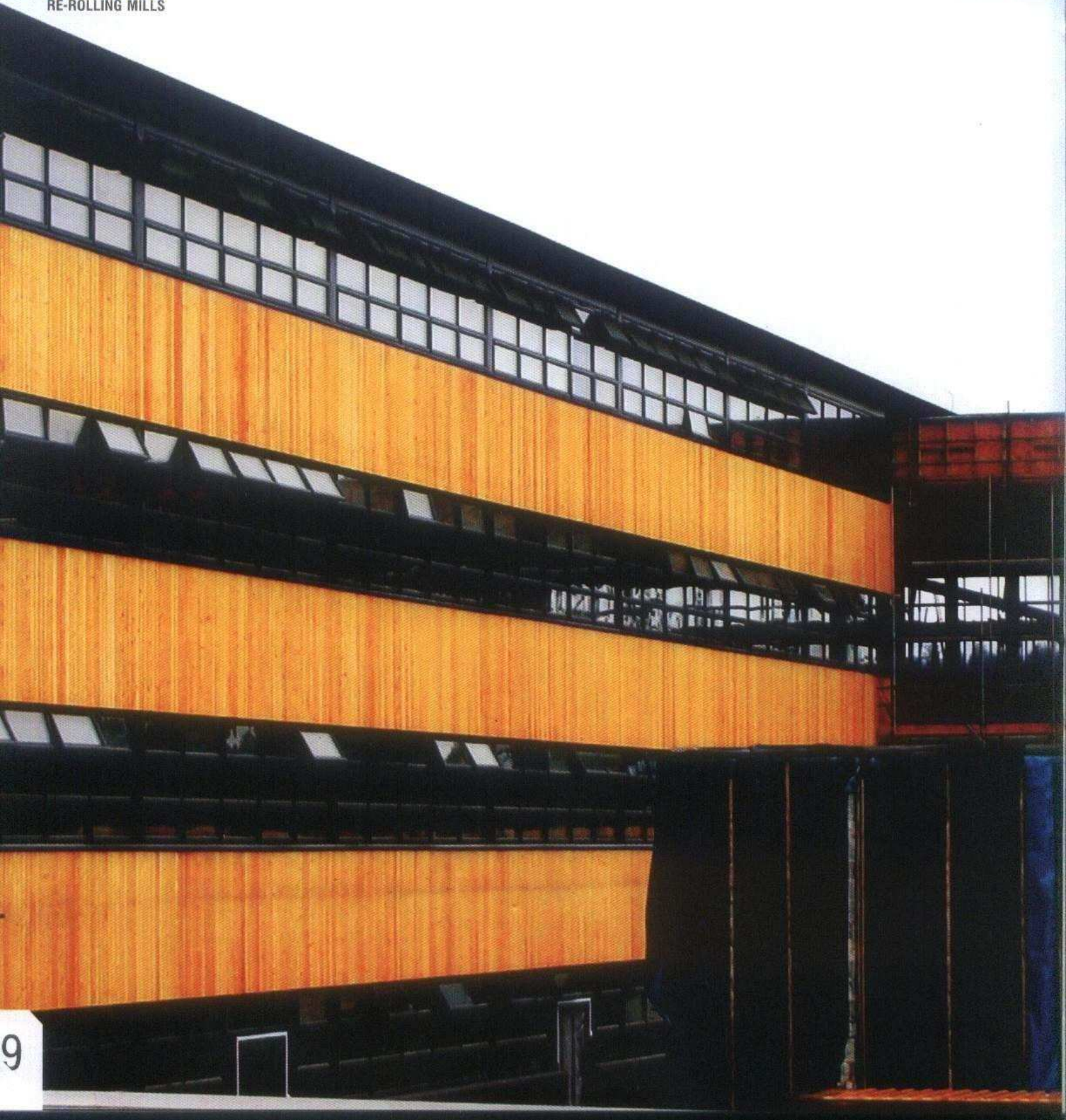
## \* SOME MAJOR PROJECTS

\* Completed & ongoing projects. New projects are conceived regularly



# 12 PROJECTS

ZIA STEEL  
RE-ROLLING MILLS





# STRENGTH THROUGH QUALITY

## SCHOOLS

### Quaid-e-Azam University - Islamabad

- Construction & Extension of Hostels

### Danish School System of Excellence - Muzaffargarh

- A Project of Punjab Government

### Danish School System of Excellence - Mianwali

- A Project of Punjab Government

### Viqar-Un-Nisa College - Rawalpindi

- A Project of Punjab Government

### Danish School System of Excellence - D.G KHAN

- A Project of Punjab Government

### Islamic International University - Islamabad

- Construction of IIII Women Faculty Block

### Govt. Girls Degree College, Abbaspur - AJK

- A Project Funded by Kuwait and Saudi Arabia

### Polytechnic Institute, Taxila

- A Project of TEVTA



# 12 PROJECTS

**ZIA STEEL**  
RE-ROLLING MILLS

## GOVT & PRIVATE BUILDINGS



### **FBR Building - Islamabad**

- A Project of Ministry of Finance Islamabad



### **Petroleum House - Islamabad**

- A Project of Ministry of Petroleum



### **Punjab Government Servants Housing Scheme - Rawalpindi**

- A Project of Punjab Housing Foundation



### **Khalifa City, Garhi Habibullah**

- A Project funded by UAE



### **Judicial Complex, Jhelum**

- A Project of Ministry of Law & Justice, Punjab



### **Askari XIV Flats - Adyala Rd - Rawalpindi**

- A Project of Askari Housing Directorate



### **Grand Hyatt Hotel - Islamabad**

- A Project of BNP PVT LIMITED



### **Mirador Villas - Islamabad**

- A Project of EMAAR



### **Federal Tribunal Courts - Hayatabad - Peshawar**

- A Projects of Ministry of Law & Justice, KPK



### **Construction of C & E Type Flats, G-11, Islamabad**

- A Project of Pakistan Housing Authority (PHA)



### **Park Lane Apartments - Rawalpindi**



### **N-Block - G-5 - Islamabad**

- A Project of PAEC



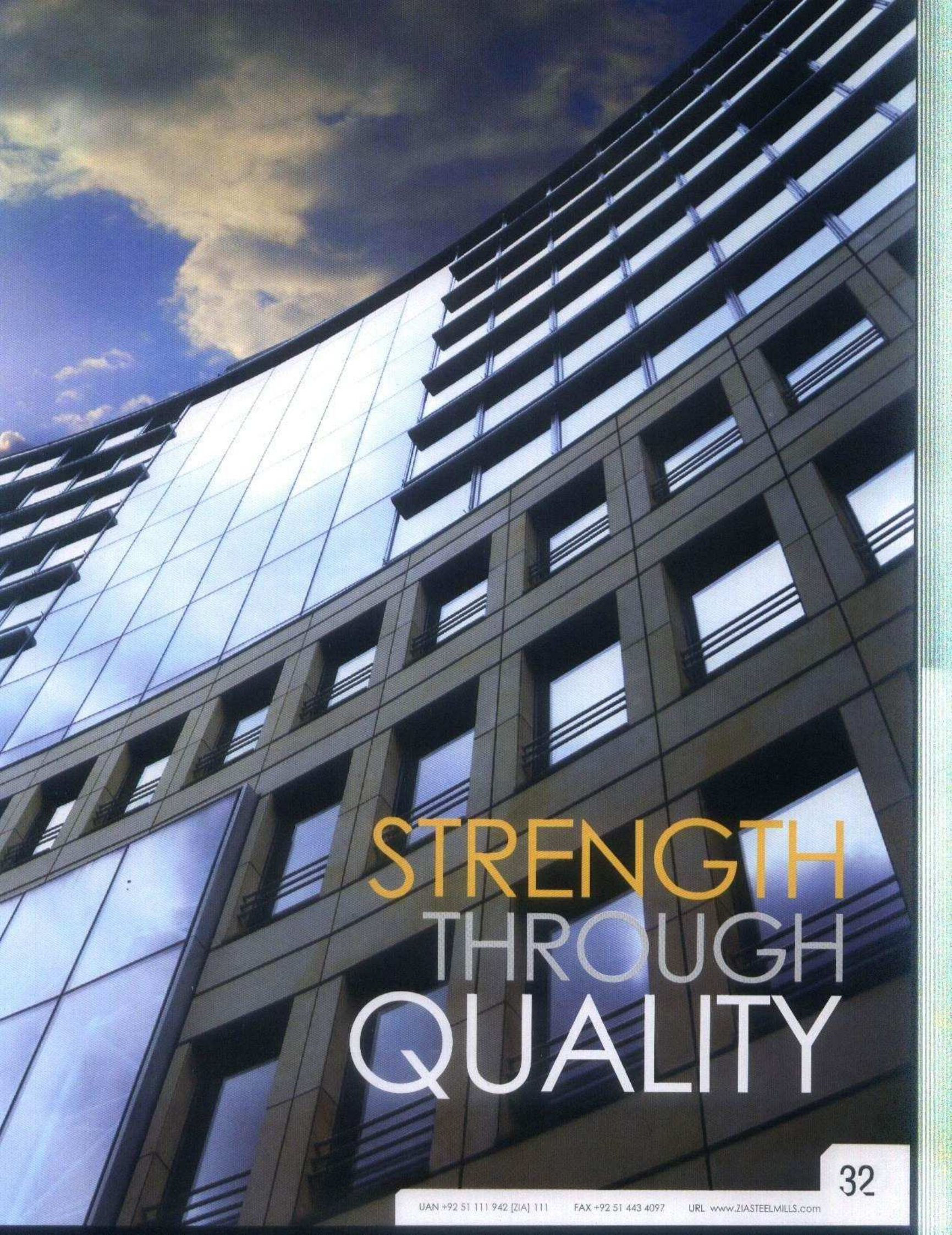
### **Golden Shopping Center - Rawalpindi**



### **DHA Valley Homes - Islamabad**

- A JV of DBH



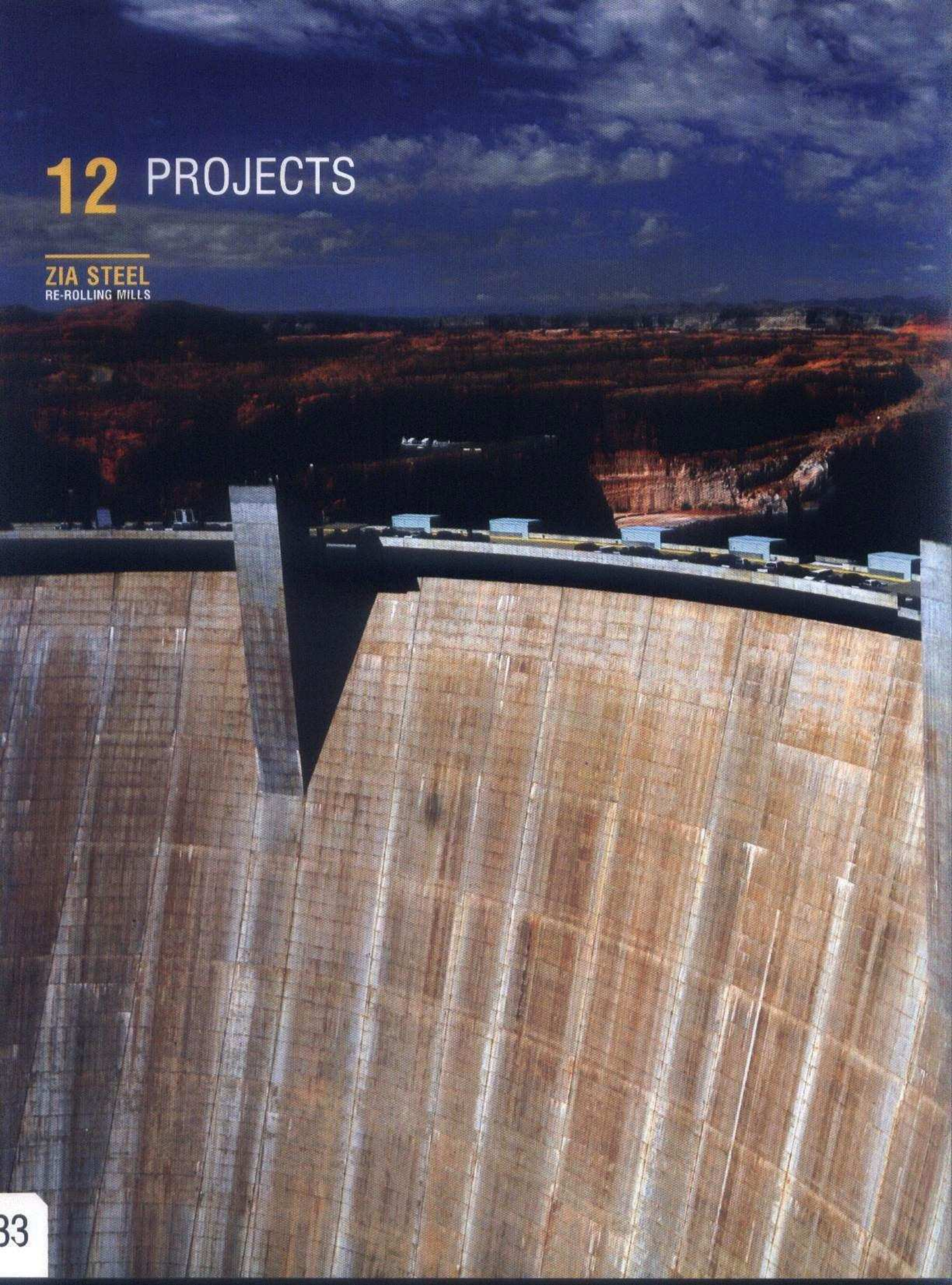


STRENGTH  
THROUGH  
QUALITY



# 12 PROJECTS

ZIA STEEL  
RE-ROLLING MILLS





# STRENGTH THROUGH QUALITY

## BRIDGES



Harrigil Bridge - AJK



Kohsitan Dasu Bridge - KPK



Construction of Padhar Nala - AJK



Khyber Bridge, Mansehra - KPK



Bhount - AJK



Ayub Bridge, Swat - KPK



Bagh City Bridge - AJK



Kohsitan Dasu Bridge - KPK



Lohar Bela - AJK



# 12 PROJECTS

ZIA STEEL  
RE-ROLLING MILLS





# STRENGTH THROUGH QUALITY

## HOSPITALS



### **Cardiology Institute , Rawal Road - Rawalpindi**

- Ministry of Health , Government of Punjab



### **DHQ Hospital , Hazro**

- A Project of Ministry of Health , Punjab



### **Cardiology Institute , Bahawalpur**

- Ministry of Health , Government of Punjab



# 12 PROJECTS

ZIA STEEL  
RE-ROLLING MILLS





# STRENGTH THROUGH QUALITY

## EMBASSIES



### **Australian High Commission**

- Construction and Extension of Australian High Commission



### **Moroccan Embassy**

- Construction of Moroccan Embassy, Islamabad .



### **British High Commission**

- Construction and Extension of British high commission, Diplomatic Enclave



# 13 PROFILE & CERTIFICATIONS

## Certificate of Registration

This is to certify that  
**Zia Steel Re Rolling Mills**  
 Plot # 30/1, Phase III, Hattar Industrial Estate, Pakistan  
 operates a quality management system which has been assessed  
 as conforming to  
**ISO 9001:2008**  
 for the scope of activities  
**Manufacture of steel deformed bars.**

Certificate No: **C1/9927** Issue Date: **25 June 2011**  
 Valid until **24 June 2012** subject to adherence to the agreed ongoing audit programme,  
 successful endorsement of certification following each audit and compliance with CI Population  
 Date of original issue: 25 June 2008

Signed for and on behalf of

*MR. Chatterjee*

Group Head of Certification



CERTIFICATION INTERNATIONAL (UK) LIMITED  
 Delta 200, Delta Business Park, Great Western Way,  
 Swindon, Wiltshire SN5 7XP,  
 UK

The use of the Accreditation Mark indicates accreditation in respect of  
 those activities covered by the accreditation certification number 063

## CERTIFICATION OF REGISTRATION ISO 9001 : 2008

Book No. 002  
 Number 20121

**Pakistan Standards**  
 Government of Pakistan

**Pakistan Standards and Quality Control Authority**  
 Licence for the use of the Pakistan Standard Mark

Licence No. CM/E-2282/2009/R Agreement No. 2282/11  
 M/s. Zia Steel Re-Rolling Mills  
 Address: Plot No. 30/1, Phase III, Industrial Estate, Hattar, Margao.  
 Licence shall be valid from 01.07.2010 to 30.06.2012 and renewable as prescribed under the Rules.

THE FIRST SCHEDULE		
PS Mark	Article / Process	Pakistan Standard(s)
1	2	3
	Deformed or Plain Ribbed Steel Bars for concrete reinforcement Zia Steel Brand (Amc-A)	PSS: 1879/87(R)

THE SECOND SCHEDULE			
Article / Process	Unit	Marking Fee Per Unit	Mode of Payment
1	2	3	4
Deformed or Plain Ribbed Steel Bars for concrete reinforcement Zia Steel Brand (Amc-A)	En-Factory Price	0.01%	Through Bank Draft (Quarterly)

Signature: \_\_\_\_\_  
 Director  
 Place Lahore  
 Date 25.04.2011

## PAKISTAN STANDARDS AND QUALITY CONTROL AUTHORITY PSQCA



# ZIA STEEL

STRENGTH THROUGH QUALITY

STRENGTH THROUGH QUALITY



**PAKISTAN STEEL**  
(Marketing Department)

No. Mktg/DS/DNS-2004/UC(New)/3510

June 19, 2009

M/s. Zia Steel Re-Rolling Mills,  
Plot 48, Street No. 2,  
Islamabad

Customer Code: 5176

Subject: AWARD OF CONSUMER DEALERSHIP UNDER DNS-2004

Dear Sir,

This is with reference to your application dated 15.04.2009 regarding grant of dealership of Pakistan Steel products under DNS-2004.

2. I am directed to inform you that the Competent Authority has, very graciously accorded to register you as a consumer dealer of Pakistan Steel with immediate effect. You may now place orders with Pakistan Steel for products falling within category "B" in accordance with the sales policy and Standard Terms & Conditions of dealership effective time to time.

3. Kindly acknowledge acceptance within 15 days of issuance of this letter, failing which this offer of grant of dealership shall stand withdrawn automatically without any reference.

4. Please quote above Customer Code No in all your future correspondence.

Yours faithfully,  
for Pakistan Steel Mills Corp.,

*(Signature)*  
S. M. SAIF-UL-HAQ  
For, G. M (Marketing)

Head Office: Bin Qasim Road, 75000 Feroze Pura, 47500 Sialkot, 47500 Tarnan, 22000 Faisalabad, 47500 Rawalpindi  
City Office: C-7, H.O.A. Scheme No. 1, Market Road, Karachi, Tel. No. 327-4302/11-12  
Fax No. 4328319, Telex No. ZIKAPAKAC, and Website: www.pakistansteel.com.pk  
E-mail: Marketing Department, P.O. Box 5000, Islamabad, Pakistan, www.pakistansteel.com.pk

## CONSUMER DEALERSHIP PAKISTAN STEEL PSM

**NATIONAL ENGINEERING SERVICES PAKISTAN (PVT) LIMITED**  
NESPAK HOUSE, I-C, Block-D, Model Town Extension, Lahore 54760, Pakistan  
CONSTRUCTION MANAGEMENT DIVISION

Ref No: 3318/13/MT/01/140

5<sup>th</sup> October, 2011

TO WHOM IT MAY CONCERN

This is to certify that the steel provided by Zia Steel Re-Rolling Mills, Islamabad for the construction of **Daanish School Systems Buildings, Mianwali** is tested and conforms to the required standards of NESPAK and bears the qualifying results of ASTM 615 parameters of G50 steel. The steel provided by Zia Steel exhibits good quality and strength and we have no difficulties or uncertainties while permitting it to be used throughout the above-said project.

*(Signature)*  
Resident Engineer

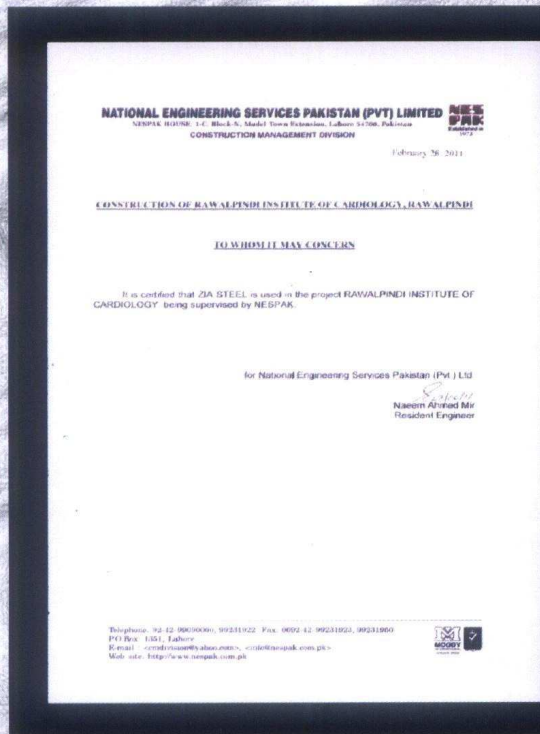
Telephone: 92-42-3660000, 99211922 Fax: 9920-42-99231923, 99231950  
PO Box: 1351, Lahore  
E-mail: [condivision@nespak.com](mailto:condivision@nespak.com), [csd@nespak.com.pk](mailto:csd@nespak.com.pk)  
Web site: <http://www.nespak.com.pk>



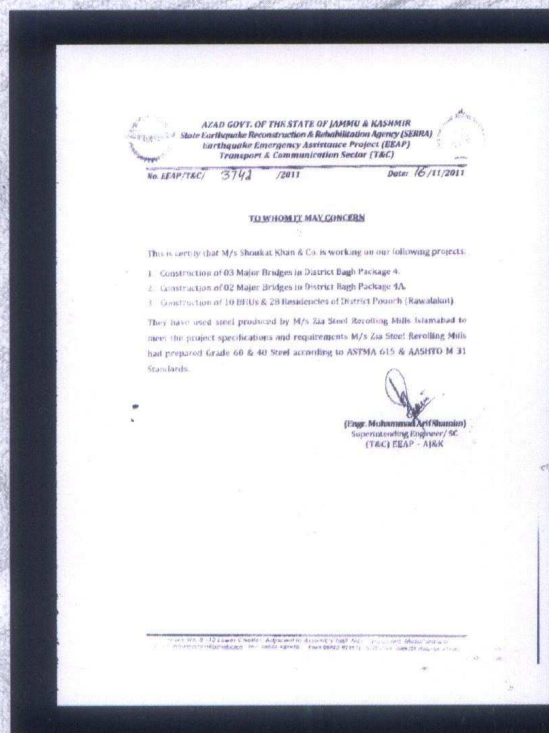
## NATIONAL ENGINEERING SERVICES PAKISTAN (PVT) LIMITED NESPAK



# 13 PROFILE & CERTIFICATIONS



## NATIONAL ENGINEERING SERVICES PAKISTAN (PVT) LIMITED NESPAK



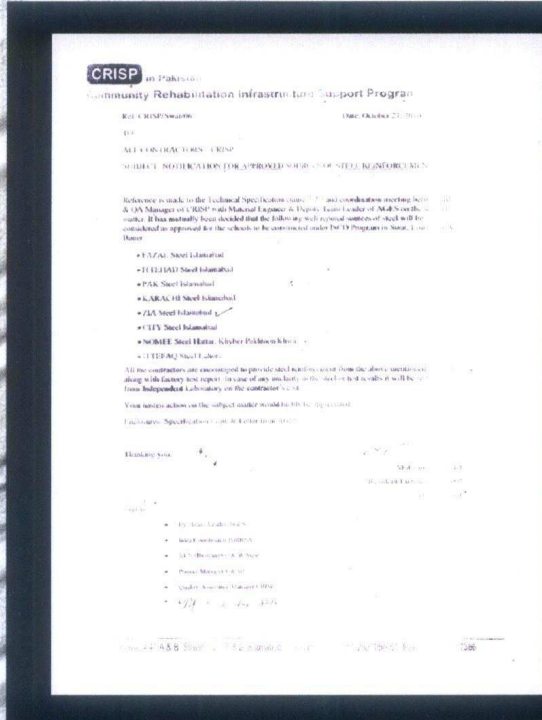
## AZAD GOVT. OF THE STATE OF JAMMU & KASHMIR SERRA



# ZIA STEEL

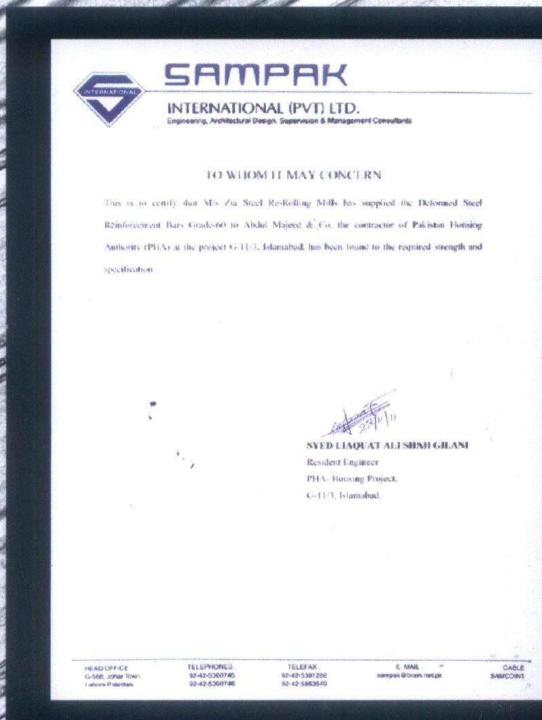
STRENGTH THROUGH QUALITY

STRENGTH THROUGH QUALITY



## CRISP IN PAKISTAN COMMUNITY REHABILITATION INFRASTRUCTURE SUPPORT PROGRAM

# CRISP



## SAMPAK INTERNATIONAL (PVT) limited

# SAMPAK



# 14 GO GREEN





# ZIA STEEL

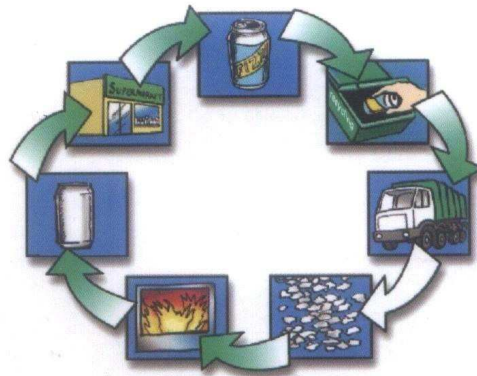
## WE GO GREEN

Zia Steel is one of the finest firms in the steel industry of Pakistan which takes extensive care in preserving the Earth and saving energy.

Hence, we contribute the following to preserve our planet and stand out in the recycling industries of the world:

1. One tonne of recycled steel conserves 2500 pounds of iron ore, 120 pounds of limestone and 1400 pounds of coal.
2. We use recycled scrap that reduces water pollution, air pollution and mining waste by about 70 percent.
3. Recycling of one aluminum can saves enough energy to run a 100 watt light bulb for 20 hours, a computer for 3 hours, and a TV for 2 hours.
4. We have planted almost 500 trees around our production facilities and continue to do so with the aim of planting the same number on a yearly basis.

**Our Quality Management certifications are a confirmation of our modern tools and technology that consume less energy and reduce pollution in our environment.**



> Save Our Future > Recycle



# ZSR

ZIA STEEL REROLLING MILLS

